

METAL STAMPING  
METAL FABRICATION  
HARDWARE INSERTION  
WELDING  
FINISHING SERVICES

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# COMPANY INFO

Smokey Manufacturing Ltd. is an ISO 9001:2008 certified metal stamping and fabrication service provider located in Toronto, Ontario that has been serving customers in North America for over 30 years.

Our strength is in our combined years of experience, knowledge, and vast network of highly respected and reliable suppliers. Our goal is to exceed our customers' expectations in cost, quality, delivery, service, and to strive to continuously improve all aspects of our operation.

We offer a comprehensive range of manufacturing services including:

- **Metal Stamping**
- **Hardware Insertion**
- **Finishing Services**
- **Metal Fabrication**
- **Welding**
- **Light Assembly**



Smokey Manufacturing Ltd. is firmly committed to quality and continuous improvement in all areas of our business. Employees are empowered and encouraged to participate and become involved in the quality management process to ensure the company goals for quality, efficiency, and customer satisfaction are achieved.

Our objective is to maintain and/or improve the quality of our products and services to ensure customer requirements and expectations are consistently met or exceeded. We are committed to the national safety standards applicable to our business and in particular to the health and safety of our employees.

# QUALITY



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Smokey Manufacturing offers over 30 years of stamping expertise and guidance on tooling development in combination with a wide array of stamping, coil handling, and progressive feeding equipment.

- 8 Stamping Presses ranging from 80 tons to 400 tons
- Material Types: Cold Roll coil, Hot Rolled coil, Aluminum coil, Bar stock
- Fully equipped and stocked tool room for in-house die maintenance
- On-site die storage and tooling identification system
- Full support for new tooling and product development

# STAMPING



Smokey Manufacturing has the manufacturing flexibility to accommodate limited as well as repetitive production runs of products and parts by utilizing a platform of equipment, programming, tooling, and a highly skilled workforce.

- 4 CNC Turret Presses
- 6 CNC Brake Presses
- MIG, TIG, and Spot welding stations
- Automated Hardware Insertion stations
- Product design interaction and technical support
- Using the latest in fabrication and design software

# FABRICATION



Smokey Manufacturing's value-added services include automated silk screening (logos, symbols, and product information), pad printing, powder coating, plating, and light assembly. The benefit of these services to customers is a reduction in manufacturing lead time and cost.

# FINISHING



Decades of experience in the use of various grades of coil steel, sheet metal, flat bars, and tubular metal allows us to provide valuable input in product development and material selection. With several strategic and long standing relationships with vendors, sub-contractors, and steel processors, Smokey Manufacturing can ensure a constant and cost efficient supply of raw materials and components that meets and/or exceeds customer requirements.

### Office Furniture Chair Products

A proprietary line as well as customer specified office chair components that meet or exceed industry standards.

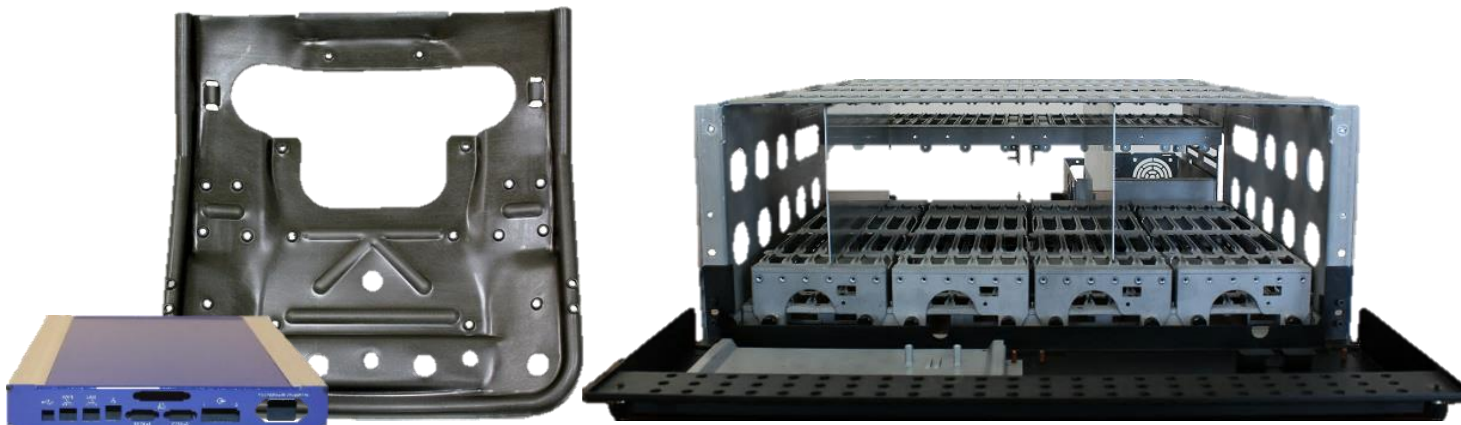
### OEM Metal Enclosures

An extensive line of OEM metal enclosures for security intrusion, fire detection, and monitoring systems.

### OEM Industrial Products

A line of OEM industrial products for the mining and construction industry.

# PRODUCTS



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# CONTACT US



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